

Date: Tuesday, 15/07/2008 4:11:54 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	FLOW DIVIDER
Job Number :	40512		
Estimate Number :	10806		
P.O. Number :		Part Number :	D2377041
This Issue :	15/07/2008	Drawing Number :	D2377 REV A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	/ /	Drawing Revision :	A
Previous Run :	24768	Material :	
Written By :		Due Date :	10/08/2008
Checked & Approved By :	JLD 08.7.16	Qty:	4
Comment :	Est Rev:B 03.02.28 Reformat; Incorporated D2377-01 & D2377-03 KJ/RF		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T3000W049

6061-T6 Tube 3.00 x.049W



Comment: Qty.: 0.7875 f(s)/Unit Total : 3.1500 f(s)
 Material: 6061-T6 Seamless Tubing Ø3.00" x 0.049" wall
 M6061T6T3.000W.049)
 Batch: M 1821

John 08/08/07

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-Cut 6.000" Long as per Dwg D2377
 Identify as D2377-01

2-Cut 3.000" Long as per Dwg D2377
 Identify as D2377-03

3-For D2377-01 cut hole as per Dwg D2377

4-Deburr

5-For D2377-03 shape one end as per Dwg D2377

08/08/07 Sh (4)
 08/08/07 Hm (4)

FF 09/01/22

(4)

3.0

QC5

INSPECT WORK TO CURRENT STEP

**Comment:** INSPECT WORK TO CURRENT STEP

09/01/23 4 sets

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 15/07/2008 4:11:54 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOW DIVIDER

Job Number: 40512

Part Number: D2377041

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld D2377-01 & D2377-03 as per Dwg D2377 Remove inside edge

A/R AL ROD

Batch: M108037

09-02-03

5.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

09-02-04

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

02/04 (4)

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

09/02/05 (4)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

09-02-05 (4)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

57173 09/2/06 (4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/06 (4)

Job Completion



09/02/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

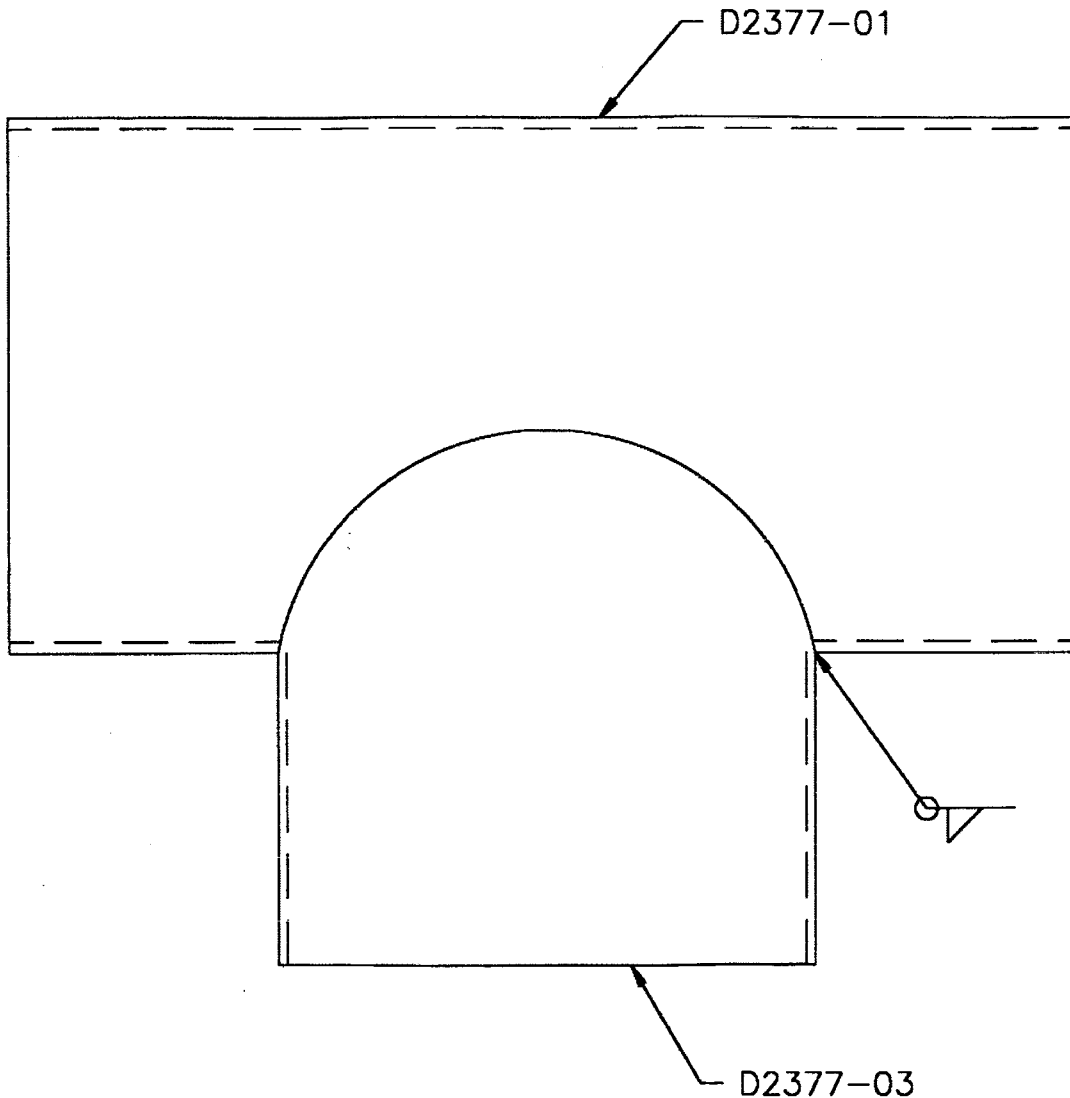
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2377	REV. A SHEET 1 OF 3
DATE Apr. 18, 1995		TITLE DISTRIBUTION BOX	SCALE 1:1

RELEASED
960910 BW

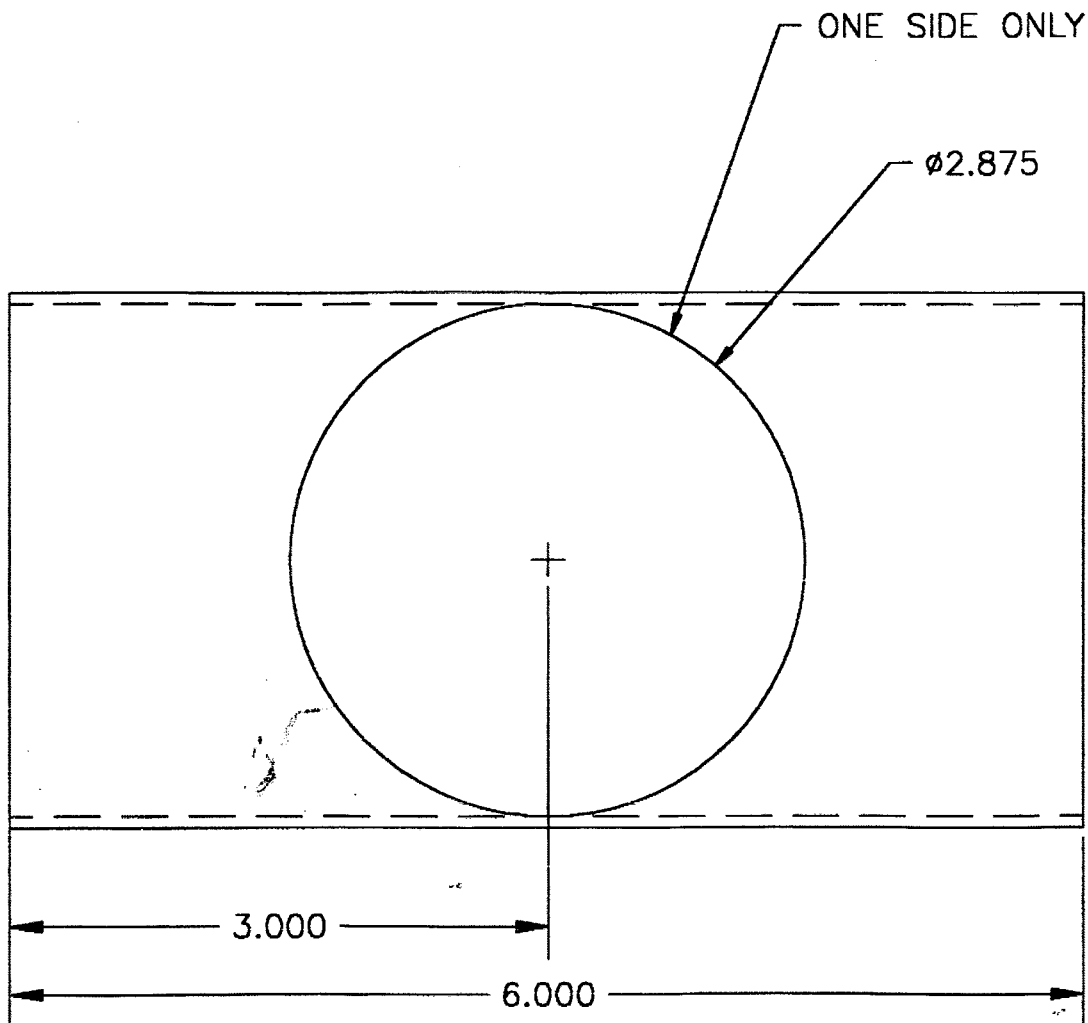


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DATE Apr. 18, 1995		TITLE DISTRIBUTION BOX	SCALE 1:1

RELEASED
9659/10 B



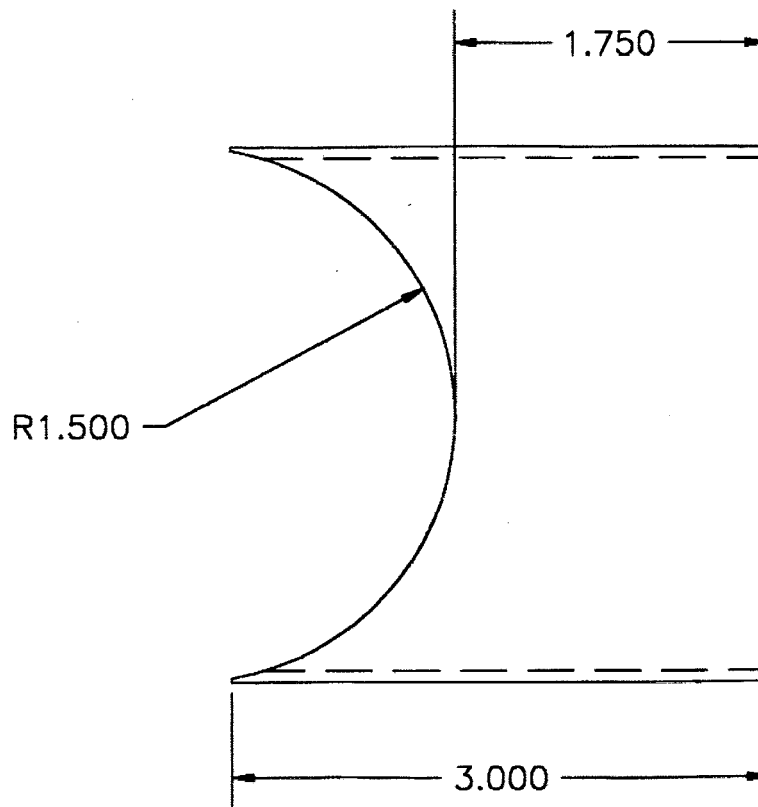
D2377-01
MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 6" LONG

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CHECKED BW	APPROVED BW	D2377	REV. A SHEET 3 OF 3
DATE Apr. 18, 1995		TITLE DISTRIBUTION BOX	SCALE 1:1

RELEASED
96/09/10 BW



D2377-03
MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 3" LONG

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